

**BLM-630全自动圆瓶贴标机 BLM-630 Automatic Round Labeling Machine**
**主要用途Main applications**

适用于医药、食品、日化等行业的圆形物体圆周贴标  
It is suitable for circumferential labeling of circular objects in pharmaceutical, food and daily chemical industries.

主要性能及特点

Main performance and characteristics

先进易操作人机界面系统、简单直观、功能齐全。

Advanced and easy to operate human-machine interface system, simple and intuitive, full-featured.

采用西门子控制系统，使机器运行更稳定，寿命更长。

Adopt SIEMENS control system to make the machine run more stable with longer life.

可选配置 Optional configuration

→透明标签传感器transparent label sensor

→同步热打码机，热转印机，喷码机

Synchronous thermal code printer, heat transfer printer, inkjet printer.

**技术参数 TECHNICAL PARAMETERS:**

型号	BLM-630	Type	BLM-630
贴标出标速度	1-30米/分钟	Production speed	1-30m/min
贴标精度	±1mm	Labeling accuracy	±1mm
贴标最大宽度	120mm(可根据客户要求另行设计制作)	Label max width	120mm
设备重量	180KG	Weight	120KG
适用标签纸卷内径	Φ76.2mm	Label inner diameter	Φ76.2mm
适用标签纸卷外径	最大Φ350mm	Label outer diameter	Φ350mm
外形尺寸	2100×900×1300mm	Outline size	1410×700×1400mm
使用电力	220V 50Hz 1200W	Using power	220V 50Hz 800W


**BPM-250热收缩炉套标机 BPM-250 Automatic Shrinkable Sleeve Machine**
**特点Characteristic:**

根据套标特点，从机械结构、电路设计、智能化控制加以改进。提高了生产效率能满足各大生产商要求，为客户降低了生产成本。提高了生产效率。本机由于等速比的设计，完全实现了套标准确、送标流畅、运作稳定、切标快速的套标目的。

According to the characteristics of label trapping, the mechanical structure, circuit design and intelligent control are improved. The production efficiency can be increased to meet the requirements of large manufacturers and reduce production costs for customers. The production efficiency is improved. Because of the design of constant speed ratio, the machine has completely realized the goal of accurate label trapping, smooth delivery, stable operation and fast cutting of label.

电器配置说明Electrical configuration description

此机型套标机采用的电器均为进口配置，采用高速定位模块、进口伺服电机、伺服驱动器、伺服控制器，全自动调整、人性化操作。

The electric appliances used in this machine are imported configuration, using high-speed positioning module, imported servo motor, servo driver, servo controller, automatic adjustment, humanized operation.

**技术参数 TECHNICAL PARAMETERS:**

输入功率	3.3KW	Input Power	BLM-610D
输入电压	380/220VAC	Input Voltage	1-30m/min
生产效率	250瓶/分钟 (bottles/,min)	Production Efficiency	±1mm
主机尺寸	2100L×1100W×2000H	Size of Host Machine	120mm
适用瓶身直径	28mm~120mm	Applicable Diameter Of Bottle Body	250KG
适用标签长度	30mm~250mm	Applicable Length Of Label	Φ76.2mm
适用标签厚度	0.03-0.13mm	Applicable Length Of Label	Φ350mm
适用纸管内径	5~10自由调整	Applicable Internal	2200×1300×1400mm
使用电力	220V 50Hz 1800W	Diameter of Paper Tub	220V 50Hz 1800W


**BLM-660全自动双侧面对标机 BLM-660 Automatic Twin Labeling Machine**
**主要用途Main Applications:**

适用于食品、医药、日化及其它轻工业的扁形、方形及圆瓶类产品的自动双面贴标机。一机多用，同时适合方瓶、扁瓶、圆瓶使用。  
This automatic double-sided labeling machine is applicable to food, medicine, daily chemical and other light industries flat, square and round bottle products. One machine is multi-purpose and suitable for square bottles, flat bottles and round bottles.

**主要性能及特点Main performance and characteristics**

先进易操作人机界面系统、简单直观、功能齐全。

Advanced and easy to operate human-machine interface system, simple and intuitive, full-featured.

采用西门子控制系统，使机器运行更稳定，寿命更长。

Adopt SIEMENS control system to make the machine run more stable with longer life.

针对扁形、方形等表面不规则及存弧度瓶身而设计以确保贴标精度及效果。

It is designed for flat, square and other irregular surface or radian surface to ensure labeling accuracy and effect.

可选配置 Optional configuration → 透明标签传感器transparent label sensor → 同步热打码机synchronous thermal code printer, 热转印机heat transfer printer, 喷码机inkjet printer

**技术参数 TECHNICAL PARAMETERS:**

型号	BLM-660	Type	BLM-660
贴标出标速度	1-30米/分钟	Production speed	1-50m/min
贴标精度	±1mm	Labeling accuracy	±1mm
贴标最大宽度	120mm(可根据客户要求另行设计制作)	Label max width	120mm
设备重量	240KG	Weight	240KG
适用标签纸卷内径	Φ76.2mm	Label inner diameter	Φ76.2mm
适用标签纸卷外径	最大Φ350mm	Label outer diameter	Φ350mm
外形尺寸	2500×1300×1400mm	Outline size	2500×1300×1400mm
使用电力	220V 50Hz 1500W	Using power	220V 50Hz 1500W



**全自动旋转式OPP膜热熔胶贴标机**
**FFS-809V-2**
**Full automatic rotary type OPP membrane hot melt adhesive labeling machine**

**产品功能特点**

- ◆本机适用于大容量圆、方、扁、椭圆形等柱状容器瓶身热熔胶贴标，标签印刷图案不会变形，以确保产品外包装美观性，同时也大大降低了包材成本；
- ◆拨瓶轮无压力进瓶，防止瓶身之间挤压变形，高速运转时确保产品进出瓶流畅稳定；
- ◆中英文触控无极变速系统操作简单，调节时只需在人机界面上进行产能设定，输送、螺杆、进出瓶星轮等速度参数相应同时转变，无需各部位单独调节；
- ◆采用德国倍福PLC控制与瑞士ABB大功率、大力矩、超小惯量伺服送标系统，操作简单运行稳定可靠；
- ◆高速标站：
  - 1、放卷、送标、转鼓均采用独立伺服控制，自动纠偏器配合；切标精度~1mm、倾斜角度 $\leq 1^\circ$ 、送标精度 $\pm 0.3\text{mm}$ ；
  - 2、切刀采用进口材料耐高温、耐磨损，自主研发刀鼓采用恒温冷却方法，令切刀高速运作时不发热，延长使用周期；
  - 3、采用蜂窝式胶辊，滚胶方式上胶，胶量厚、薄可调节，涂胶厚度1.2-1.6丝；
- ◆自动中央集中润滑系统，对主要运转部位定期自动润滑，方便保养延长使用寿命；

**Technical parameter**

- ◆This machine is suitable for opp hot melt labeling of cylindrical containers with large capacity, such as round bottle, square bottle, flat bottle, and oval bottle.
- ◆The label printing pattern will not deform to ensure the aesthetic appearance of the product's outer packaging and greatly reduce packaging material costs.
- ◆The Chinese and English touch controlled continuously variable speed system is easy to operate. When adjusting, only the production capacity needs to be set on the human-machine interface. The speed parameters such as conveying, screw, and bottle inlet and outlet star wheels can be changed simultaneously, without the need for individual adjustment of each part.
- ◆Adopting German BECKHOFF PLC control and Servo motor system ABB brand from Switzerland, high-power, high torque, and ultra small inertia servo marking system, making our machine's operation more simple, stable, and reliable.
- ◆High speed label feeding stations:
  1. The unwinding, label feeding, and drum are all controlled by independent servo, and the automatic corrector is matched: the cutting accuracy is  $\pm 1\text{mm}$ , the tilt angle is  $\leq 1^\circ$ , and the label feeding accuracy is  $\pm 0.3\text{mm}$ .
  2. The cutting blade is made of imported materials that are resistant to high temperatures and wear. The independently developed blade drum adopts a constant temperature cooling method, which ensures that the cutting blade does not generate heat during high-speed operation and extends its service life.
  3. Adopting honeycomb rubber rollers and rollergluing method, the amount of glue can be adjusted in thickness and thickness, with a coating thickness of 1.2-1.6 threads, which save glue. (Glue consumption: about 80000 pcs labels per kg glue);
- ◆Automatic central centralized lubrication system.

**全自动旋转式高速定位不干胶贴标机**
**FFS-812C-2**
**Automatic high-speed rotary positioning self-adhesive labeling machine**

**技术参数**

使用电源:380V, 50HZ, 6KW  
 出标速度:无极自动变速  
 标签纸芯内径: $\phi 76.2\text{mm}$   
 标签最大直径:0400 mm  
 标签最小高度:15mm  
 标签最大高度:150mm  
 被贴物最大尺寸:直径 $\leq 85\text{mm}$   
 出标精度: $\pm 0.2\text{mm}$   
 贴标精度: $\pm 1\text{mm}$ (与被贴物的外形有关)  
 使用气压:3-5kg  
 整机尺寸:L3000\*W2410\*H2100mm

**Specification:**

Power supply:380V,50Hz,6kw  
 Output speed: infinitely variable speeds  
 Inner diameter of label core:  $\phi 76.2\text{mm}$   
 Maximum diameter of label:  $\phi 400\text{mm}$   
 Minimum height of label: 15mm  
 Maximum height of label: 150mm  
 Maximum size of pasted object: diameter  $\leq 85\text{mm}$   
 Calibration accuracy:  $\pm 0.2\text{mm}$   
 Labeling accuracy:  $\pm 1\text{mm}$  (related to the shape of the pasted object)  
 Service air pressure: 3-5kg  
 Machine size: L3000\*W2410\*H2100mm

**FFS系列贴标机的性能参数**
**Specification of FFS series labeling machine**

产品型号 (Model)	工位数 (Stations)	适用瓶型 (Applicable bottle size)	适用瓶型尺寸 (Size)	生产能力 (Capacity)	标头数量 (Qty of feeders)	裸机外形尺寸(mm) (Dimension)	重量(kg) (Weight)	功率(kw) (Power)
FFS-806CV/CM/SM	6	圆瓶 Round bottle	$\leq 260\text{mm}$ 以内	6000-8000	1, 2	2720*2020	3T/4T	6
FFS-808CV	8		$\leq 85\text{mm}$ 以内	8000-12000	1, 2	1460*1290	2.6T	6
FFS-809CV/CM/SM	9		$\leq 200\text{mm}$ 以内	8000-12000	1, 2	2720*2020	3T	6
FFS-812CV/CM/SM	12	方瓶 Square bottle	$\leq 85\text{mm}$ 以内	12000-15000	1, 2	2410*1870	3T	6/6.5
FFS-815CV/CM/SM	15		$\leq 85\text{mm}$ 以内	15000-18000	1, 2, 3	2410*1870	3T	7/7.5
FFS-818CV/CM/SM	18		$\leq 85\text{mm}$ 以内	18000-22000	1, 2, 3	2720*2020	4T	7/7.5
FFS-824CV/CM/SM	24	异形瓶 Special shaped bottle	$\leq 75\text{mm}$ 以内	24000-30000	1, 2, 3	2720*2020	4T	7/7.5
FFS-830CV/CM/SM	30		$\leq 85\text{mm}$ 以内	30000-36000	1, 2, 3, 4	2900*2500	8T	11.5
FFS-836CV/CM/SM	36		$\leq 75\text{mm}$ 以内	36000-43000	1, 2, 3, 4	2900*2500	8T	11.5
FFS-848CV/CM/SM	48		$\leq 85\text{mm}$ 以内	48000-54000	1, 2, 3, 4	3350*2950	10T	18

**产品功能特点**

- ◆本机适用于圆瓶、方瓶、扁瓶、锥形瓶、异形瓶，可实现单标、双标、三标、全周贴、定位贴标。
- ◆无螺杆进瓶与螺杆进瓶兼容，瓶身防刮花，高速运转时确保产品进出瓶流畅稳定。
- ◆中英文触控无极变速系统操作简单，调节时只需在人机界面上进行产能设定，输送、螺杆、进出瓶星轮等速度参数相应同时转变，无需各部位单独调节。
- ◆采用机械定位方式，定位针自转三周寻找定位槽，保证贴标的精准度与稳定性。
- ◆采用ABB大功率、大力矩、超小惯量伺服送标系统，送标速度可达80m/min。
- ◆送标器：三立柱结构、8维空间调节、独立伺服电机与三级拉簧离合器配合控制送标，独立伺服电机与机械缓冲器配合回收底纸，受力均匀不易拉断底纸(18工位内适用标站)。
- ◆可拓展为全伺服机型。
- ◆自动中央集中润滑系统，对主要运转部位定期自动润滑，方便保养延长使用寿命。

/ 立足为本 / 持续创新 /



**菲凡包装机械（常州）有限公司**  
**菲凡包装机械（张家港）有限公司**  
**FEYVAN PACKING MACHINERY CO.,LTD**


**联系我们**  
**CONTACT US**

地址：张家港市乐中路3号净谷智造园

电话：15862114537

邮箱：sales@fevvan.com

网站：http://fevvan2025.en.made-in-china.com

 ADD: Jingu Manufacturing Park, No. 3 Lezhong Road, Leyu Town,  
 Zhangjiagang City, Jiangsu Province

Tel:15862114537

E-mail: sales@fevvan.com

http://fevvan2025.en.made-in-china.com



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